CLASS 1

# Building Product Information Sheet

## Product Name:

Galvanised Steel Hemmed Corner Mould Flashing

## Product Descriptions and its intended use:

Galvanised Steel Hemmed Corner Flashings are designed for use with various wall sheet claddings. Galvanised Steel Hemmed Corner flashings are fitted behind claddings to stop water ingress at internal and external corner joins.

Key technical specifications

* Material : Hot dipped galvanised steel
* Thickness : 0.55 mm

## Product identifier(s):

40180,40170

## Place of Manufacture: ☒ Aotearoa New Zealand ☐ Overseas

## Legal and trading name of manufacturer(s)

Sigma Sheetmetal Products Ltd

## Address for service:

| | | | |
|---|---|---|---|
| STREET NAME: | 24 Princes Street | SUBURB: | Onehunga |
| CITY, COUNTRY: | Auckland, New Zealand | POSTCODE: | 1061 |

| | |
|---|---|
| Website: | http://www.sigmasheet.co.nz |
| Email Address: | Sales@sigmasheet.co.nz |
| Phone no.: | 09 636 3657 |
| NZBN: | 9429038071027 |

## Relevant Building Code clauses:

- B2 Durability: Performance clauses B2.3.1(a) (ii) & (iii)
- E2 External Moisture: Performance clause E2.3.2

## Statement on how the building product is expected to contribute to compliance:

B2.3.1 (a) (ii) & (iii). Galvanised Steel Hemmed Corner Flashings have a durability of at least 50 years where the flashings are installed and maintained correctly. Refer to the design and installation requirements for further information.

E2.3.2 Galvanised Steel Hemmed Corner Flashings will prevent water ingress at the joins in sheet cladding by use of hems.

• options for compliance set out in section 19 of the Act (regulations, acceptable solution, verification method)

• standard or technical document that describes the performance of the building product or the relevant specifications to which the building product was manufactured

• physical properties of the building product

• how the building product is intended to be used

## Limitations on the use of the building product:

Refer to Tables 20, 21 & 22 in E2/AS1 for materials that galvanised steel is suitable to be in contact with and have water run off.

Not suitable for Zone D - sea-spray zone. Refer to Section 4 of NZS 3604 : 2011 for definition of sea-spray zones.

## Design requirements that would support the use of the building product:

The Hemmed Corner Mould flashing length and width will need to match the cladding and building requirements.

Refer to E2/AS1 Section 4.6 table 7 : Corners for flashing dimension requirements

Select external hemmed flashings for external corners and internal hemmed flashings for internal corners

## Installation requirements:

Refer to E2/AS Section 9.6 Figure 96 for recommended installation procedure for internal and external corners

Clean the flashing with warm soapy water to remove any residue oils used during the manufacturing process, rinse off the cleaning agent with water and allow to dry.

Use an appropriate chemical metal etch primer to paint all surfaces prior to installing the flashing

Use galvanised nails to secure the flashing but avoid nailing through the flashing

Apply two coats of top coat after installing the flashings

## Maintenance requirements

Manual washing is required to prevent the accumulation of dirt, debris or other material not removed by rain. Walls should be washed:

- every 6 months in severe environments; and
- every 12 months in moderate environments.

Areas that do not receive adequate or any rain washing such as soffits, wall cladding under eaves, the underside of gutters, fascias, sheltered areas of garage doors, and unwashed roof areas: should be washed:

- every 3 months for severe environments; and
- every 6 months for moderate environments.

## Is the building product / building product line subject to a warning or ban under section 26?:

☐Yes ☒No

## If yes, description of the warning or ban under section 26:

Date: 15/11/2023